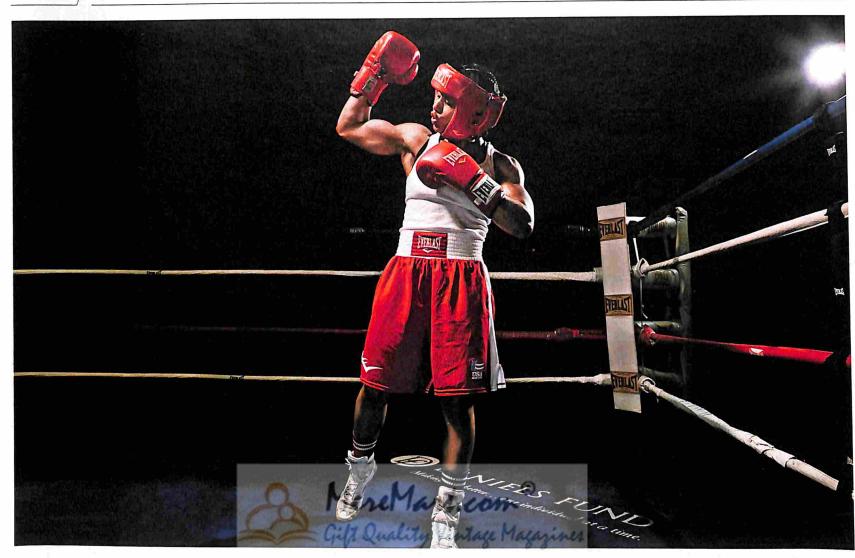
## THE WOMEN IN SPORTS ISSUE



# Queen Underwood has the best right hand in boxing—and five national titles to show for it.

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STRONG, SEXY, FIERCE, SMART, POWERFUL, PLAYFUL, UNDERPAID, OVERHYPED, DRAMATIC, HOT, SECOND-CLASS, EQUAL. WHAT WE TALK ABOUT WHEN WE TALK ABOUT WOMEN IN SPORTS

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